

# Scope Certificate

Scope Certificate Number ICA-GRS-21-2325/00C

**ICEA**  
certifies that

**ORLANDI SPA**  
License Number ICEA-TX-1297  
Viale XXIV Maggio 3  
Gallarate, 21013  
Lombardia, Italy

has been audited and found to be in conformity with the

## Global Recycled Standard (GRS 4.0:2017)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):  
**Fabrics (PC0028)**

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:  
**Distribution (PR0031), Warehousing (PR0031)\*, Finishing (PR0012)\***

\*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2024-09-16

Audit criteria: Global Recycled Standard 4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.2

Place and Date of Issue  
Bologna, 2023-09-17

  
Paola Zumaca

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Certification Body



Standard



Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA  
Certification Body Accredited by: IOAS ; Accreditation Number: 26  
Inspection Body: ICEA  
Auditor(s): Mr. Simone Priante

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.  
To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](http://www.TextileExchange.org/Certificates).

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ORLANDI SPA  
GRS 4.0:2017

Under the scope of this certificate, the following products are covered.

**Products Appendix**

Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
Fabrics (PC0028)	Special fabrics (PD0063)	45.00% Recycled post-consumer Polyamide (RM0185) + 55.00% Polyurethane (RM0210)	GRS (No label)	6840,9462,949 2
Fabrics (PC0028)	Special fabrics (PD0063)	44.00% Polyurethane (RM0210) + 36.00% Recycled pre-consumer Polyamide (RM0184) + 20.00% Ethylene vinyl acetate (RM0168)	GRS (No label)	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	6840,9462,949 2
Fabrics (PC0028)	Special fabrics (PD0063)	55.00% Polyurethane (RM0210) + 45.00% Recycled pre-consumer Polyamide (RM0184)	GRS (No label)	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	52.00% Recycled post-consumer Polyester (RM0189) + 27.00% Latex (RM0172) + 21.00% Ethylene vinyl acetate (RM0168)	GRS	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	44.00% Polyurethane (RM0210) + 36.00% Recycled pre-consumer Polyamide (RM0184) + 20.00% Ethylene vinyl acetate (RM0168)	GRS (No label)	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	50.00% Recycled post-consumer Polyester (RM0189) + 10.00% Polyester (RM0186) + 40.00% Latex (RM0172)	GRS	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	48.00% Recycled post-consumer Polyester (RM0189) + 29.00% Polyamide (RM0182) + 23.00% Latex (RM0172)	GRS (No label)	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	49.00% Recycled post-consumer Polyester (RM0189) + 30.00% Polyamide (RM0182) + 21.00% Latex (RM0172)	GRS (No label)	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	21.00% Recycled post-consumer Polyester (RM0189) + 31.00% Polyester (RM0186) + 48.00% Latex (RM0172)	GRS (No label)	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	20.00% Recycled post-consumer Polyester (RM0189) + 31.00% Polyester (RM0186) + 49.00% Latex (RM0172)	GRS (No label)	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	21.00% Recycled post-consumer Polyester (RM0189) + 32.00% Polyester (RM0186) + 47.00% Latex (RM0172)	GRS (No label)	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	57.00% Recycled post-consumer Polyester (RM0189) + 43.00% Latex (RM0172)	GRS	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	49.00% Recycled post-consumer Polyester (RM0189) + 22.00% Polyamide (RM0182) + 29.00% Latex (RM0172)	GRS (No label)	6840,9462,949 2
Fabrics (PC0028)	Non-woven fabrics (PD0062)	49.00% Recycled post-consumer Polyester (RM0189) + 24.00% Polyamide (RM0182) + 27.00% Latex (RM0172)	GRS (No label)	6840,9462,949 2

Fabrics (PC0028)	Non-woven fabrics (PD0062)	49.00% Recycled post-consumer Polyester (RM0189) + 29.00% Polyamide (RM0182) + 22.00% Latex (RM0172)	GRS (No label)	6840,9462,949 2
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Place and Date of Issue  
 Bologna, 2023-09-17

*Paola Dumaca*  
 Paola Dumaca

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Certification Body



Standard



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ORLANDI SPA  
GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

**Site Appendix**

Facility Name - Number	Address	Process Categories	Standards
ORLANDI SPA (MAIN) - 6840	Strada Provinciale 230 19 Formigliana 13030 Piemonte, Italy	Distribution (PR0031), Warehousing (PR0031)	GRS

**Associated Subcontractor Appendix**

Subcontractor Name (Facility Name - Number)	Address	Process Categories	Standards
FINTESSILE SRL - 9462	Via Dell'industria 15 Torre D'isola 27020 Lombardia, Italy	Thermoadhesive film coating (PR0012)	GRS

**Independently Certified Subcontractor Appendix**

Subcontractor Name - Number (License Number)	Certification Body	Expiry Date	Address	Process Categories	Standards
VELA TECHNOLOGIES SRL - ICEA-TX-1333	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2023-12-06	Via Leonardo Da Vinci 2 Villaga 36021 Veneto, Italy	Warehousing (PR0031)	GRS

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